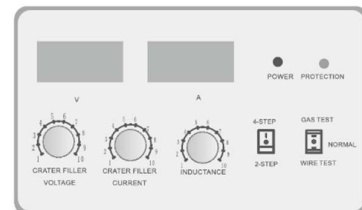


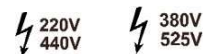
MIG series is specially designed analog MIG for steel welding. All important MIG preference, like burnback and creep start is already included in this power source.

Features and Benefits

- **Beautiful weld formation:** small welding distortion and high welding deposition rate
- **Slow wire feeding:** easy for arc starting
- **Ball removing function:** ensure stable arc-stopping performance
- **Less spatter:** advanced waveform control technology
- **Continuous adjustment:** for current and voltage in a wide range
- **Continuous welding:** keep welding for a long time with a high duty cycle
- **Digital display:** accurate parameters preset and easy to operate
- **Different welding wires:** applicable for solid and flux-cored wires



- 1 Power source
- 1 Connected primary cable L=3m
- 1 Ground cable L=3m
- 1 Gas-cooled (or water-cooled) torch L=3m
- 1 Wire feeder with Europe connection
- 1 Wire feeder cable L=5m



Multi-voltage Option
Check on Page 40

Technical Specification

	MIG350	MIG400	MIG500	MIG630
Rated input voltage /frequency (V /Hz)	3 phase, AC380V±10%, 50 /60Hz			
Rated input capacity (KVA)	12.7	18.7	23	33.6
Rated input current (A)	19.3	28.4	38	51
Duty cycle (40°C)	60%@350A	60%@400A	100%@500A	100%@630A
OCV (V)	70	70	82	95
Adjustable current range (A)	60-350	60-400	60-500	60-630
Adjustable voltage range (V)	14-40	14-40	14-50	14-50
Trigger mode	2 /4T			
Wire size (mm)	Φ0.8,Φ1.0,Φ1.2		Φ1.0,Φ1.2,Φ1.6	
Protection class	IP23			
Insulation class	H			
Dimension (mm)	660*320*560	660*320*560	660*320*560	660*320*560
Weight (kg /lb)	40 /88.3	40 /88.3	50 /110.3	60 /132.4